

Corrocure

HIGH PERFORMANCE COATINGS

Corrocure QD HB AC Vinyl Primer Finish

PRODUCT INFORMATION

Coating type:
Quick drying, anti-corrosive primer finish

Typical uses:
Onto clean steel, **galvanised surfaces** and existing prepared finishes Ideal for street lighting, furniture, fencing, gates & railings. It provides a flexible finish with high levels of impact resistance

Colours available:
Available in any BS or RAL Shade

Appearance:
High Sheen

TECHNICAL INFORMATION

Theoretical coverage:
Approx. 5 m² per litre @ 85 microns DFT

Volume solids:
42%
May vary with colour.

Film thickness:

	Dry film thickness
Typical:	80 microns
Range:	80-100 microns

Drying time:

Temp.	Touch dry	Firm dry	Overcoat
20°C	15mins	1hours	15 mins

Drying time will vary with temperature, air movement, etc.

SURFACE PREPARATION

Clean and degrease the substrate. Oily residues and rust burs should be removed. Sharp edges and welds need to be ground. Any greases or contamination to be removed.

Mix thoroughly before use. Apply full even coat. Painting should be carried out under good atmospheric conditions.

APPLICATION

Apply at a wet film thickness of approximately 190-230 microns to achieve 80 microns dry film thickness.

Airless spray (use as supplied):
Tip size: approximately 13-15 thou (0.38mm)
Tip pressure: 2,500psi (170 BAR)

Conventional spray:
Thin with Corrocure Thinners No. 1

Tip Size: Approx. 2mm

Tip pressure: Approx. 2 bar

Note: Volume solids and therefore film build will be considerably reduced.

Brush application:
Apply using 'full' wet brush.
Do not attempt to 'brush-out' or 'lay-off'.
Ensure recommended wet film thickness applied to give specified DFT.

Clean up:
Corrocure Thinners No. 1

STORAGE AND PACKAGING

Storage:

Under cover within temperature range of 5°C to 32°C. Keep containers dry and tightly sealed to avoid moisture contamination.

Shelf life:

2 years or longer in unopened containers when stored under cover within a temperature range of 5°C to 32°C.

Packaging:

5 or 20 litre tins

HEALTH AND SAFETY

Please refer to the relevant safety data sheets.

All work involving the application and use of this product should be performed in compliance with all relevant national, health, safety & environmental standards and regulations

ADDITIONAL NOTES

The application and spray information given above is intended as a guide only. As conditions vary from job-to-job, it is the applicators responsibility to ensure all equipment in use has been set up to give the best results.

The foregoing information is given in good faith on the basis of practical experience and extensive laboratory tests. Quoted figures are either theoretical values or typical of production batches. However, we cannot control application conditions or preparation so these factors will affect the application of the product.

WARRANTY

Kenyon Paints Ltd., warrants its products to be free from defects in material and workmanship. Kenyon Paint's obligations and buyer's exclusive remedy in connection with the products shall be limited, at Kenyon Paints' option, to either replace the products not conforming the warranty or the credit of the buyers account in the invoiced amount of the non-conforming product. Any claim under this warranty must be made by the Buyer to Kenyon Paints Ltd., in writing within five (5) days of the Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life, or one year from the delivery date, whichever is earlier. The Buyer's failure to notify Kenyon Paints of such non-conformance as required herein shall bar the Buyer from recovery under this warranty.

The information detailed in this datasheet is liable to modification from time to time in the light of experience and of normal product development, and before using, customers are advised to check with Kenyon Paints, quoting the issue number and date at the bottom of the data sheet, to ensure they possess the latest issue.

For further information consult www.kenyonpaints.co.uk.

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