



**Paints Limited**

[www.kenyonpaints.co.uk](http://www.kenyonpaints.co.uk)

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**FOR SALES & TECHNICAL SUPPORT**

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<b>Product Name:</b>	<b>DACFAST SPE LINE MARKING PAINT</b>
<b>Reference Number:</b>	64 line
<b>Coating Type:</b>	Epoxy Ester
<b>Typical Uses:</b>	Fast drying, chemical resistant paint for line and lane marking on weathered blacktop, brick, paving, wood and particularly concrete, typical uses include car parks, roads, runways and factory floor demarcation.
<b>Colours Available:</b>	White, yellow and black, other colours to special order (minimum order applies)
<b>Appearance of Dried Film:</b>	Matt.
<b>Volume Solids:</b>	50%
<b>VOC Content</b>	415 grammes per litre
<b>Dry Film Thickness:</b>	<b>Typical:</b> 150 microns.
<b>Theoretical Coverage:</b>	3.34 M <sup>2</sup> per litre (Up to 44 metres of 75mm width line per litre at 150 $\mu$ dft)
<b>Drying Time At 20°C: (Will vary with temperature, air movement etc.)</b>	<b>Touch Dry:</b> 10 minutes. <b>Firm Dry:</b> 15 minutes. <b>Overcoat:</b> 1 hour minimum
<b>Packaging:</b>	20 litre containers.
<b>Shelf Life:</b>	2 years or longer in unopened containers when stored under cover in good storage conditions.
<b>Storage:</b>	Under cover within temperature range of 5°C to 32°C.

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- Surface Preparation:** Ensure that surface to be coated is dry and free from oil, dust, road salts and other contaminants before application is commenced. Check compatibility with newly applied asphalt surfaces, synthetic all-weather sports surfaces and thermoplastic line marking materials before over-coating this type of substrate. Do not apply at temperatures below 5°C, or where condensing conditions are expected.
- Application:** Stir thoroughly before use. Apply by airless or conventional spray, preferably by lining machine. Do not thin the coating as line definition and film build might be affected. If thinning is essential, a maximum of 10% addition of R30 Thinner may be added.
- Ballotini beads may be added to the wet film surface, immediately after application, if added reflectance is required. A ballotini application rate of 400g per M<sup>2</sup> is recommended.
- Small areas can be applied by brush, use a well loaded brush but do not attempt to brush out the coating, or alternatively use Waymark Line Marking Paint Ref: 150 line.
- Overcoating:** Should a second coat be required, this should be applied after a minimum drying time of 1 hour has elapsed.
- Clean-Up:** Dacrylate Thinner R30.
- Health and Safety:** Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

**Issued:** October 1999