



**Paints Limited**

[www.kenyonpaints.co.uk](http://www.kenyonpaints.co.uk)

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**FOR SALES & TECHNICAL SUPPORT**

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<b>Product Name:</b>	<b>EPIDAC 2Z ZINC RICH PRIMER</b>
<b>Reference Number:</b>	79-62
<b>Coating Type:</b>	Epoxy, metallic Zinc, two-pack. Conforms to BS:4652 Type 3 and BS:5493 Ref: DF and KP IB.
<b>Typical Uses:</b>	Long-term protection of steelwork.
<b>Colours Available:</b>	Grey
<b>Appearance of Dried Film:</b>	Low Sheen
<b>Volume Solids:</b>	56%
<b>Dry Film Thickness:</b>	<b>Typical:</b> 50 microns <b>Range:</b> 30-75 microns
<b>Theoretical Coverage:</b>	11.2m <sup>2</sup> per litre at 50 microns.
<b>Drying Time at 20°C: (Will vary with Temperature, air Movement etc)</b>	<b>Touch Dry:</b> 1 hour <b>Firm Dry:</b> 4 hours <b>Overcoat:</b> Overnight
	<b>Note:</b> Epidac 2Z should be applied and cured at not less than 10°C to ensure optimum curing of the film.
<b>V.O.C.</b>	340 gms/litre
<b>Packaging:</b>	5 litre composite packs.
<b>Shelf Life:</b>	2 years in unopened containers, when stored under cover in good storage conditions.
<b>Storage:</b>	Under cover within temperature range of 5°C to 32°C.
<b>Surface Preparation:</b>	Abrasive blast to ISO 8501-1. SA 2.5

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**Application:** Apply by conventional or airless spray. Up to 10% of Dacrylate Thinner R9 may be added to achieve optimum application characteristics. Small areas can be brush applied. Ensure agitation at regular intervals to avoid settlement of zinc dust pigment.

**Over coating** Normally over coated with epoxy, chlorinated rubber or vinyl systems. It is advisable to overcoat as soon as possible to prevent the formation of white zinc salts which will impair the adhesion of subsequent coats.

If steelwork primed with Epidac 2Z, is stored for a long period in wet or humid conditions, the surface will be contaminated with white zinc salts. Before over coating these should be removed by a **thorough scrubbing** with dilute detergent water followed by a clean water rinse. Allow surface to dry completely before painting.

**Mixing Ratio By Volume** 5.8 part base; 1 part activator.

**Pot Life (at 20°C)** 8 hours

**Clean Up:** Dacrylate Thinner R9

**Health and Safety:** Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

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