



Paints Limited

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FOR SALES & TECHNICAL SUPPORT

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Product Name: MARGARD ANTI-FLYPOSTER TEXTURED FINISH
Reference Number: 87-Line
Coating Type: Modified polyurethane with selected non-stick additives.

Fully Compliant to Environmental Protection Act (1990) as required by Guidance Note PG 6/23 (97), (Clause 20(d)).

Typical Uses: To provide a non-stick surface to deter fly-posting. The textured additive gives outstanding "release" properties. Graffiti can also be easily removed.

Colours Available: Full range to special order.

Appearance of Dried Film: Textured finish.

Volume Solids: 57%.

Dry Film Thickness: **Typical:** 50 microns. **Range:** 40-70 microns.

Theoretical Coverage: 11.4m² litre at 50 microns.

Drying Time At 20°C: **Touch Dry:** 2 hours.
(Will Vary With Temperature: **Firm Dry:** 6 hours
Air Movement etc.) **Overcoat:** See note overleaf

VOC: 390 gram/litre.

Packaging: 5 litre composite pack.

Shelf Life: 2 years or longer in unopened containers when stored under cover in good storage conditions.

Storage: Under cover within temperature range of 5°C to 32°C.

Surface Preparation: Apply over Dacrylate Epidac 2 HB Aluminium Primer ref:90-268. (Dry film thickness of primer – approximately 75 microns.)

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Application Conditions:

Humidity

Do not apply at relative humidities above 90%. Substrate temperature must be at least 3°C above dew point.

Temperature

Do not apply at temperatures below 5°C.

Note: Dacrylate Margard Anti-Fly Poster Finish will cure at temperatures down to 0°C, however at temperatures below 15°C, the base and hardener will thicken considerably and affect application characteristics. At low ambient temperatures, a small addition of Dacrylate Thinner R6 may be required to ensure optimum application properties.

Effect of Temperatures on Drying/Overcoating Times

| | | 5°C | 10°C | 20°C | 30°C |
|--------------------------|--------------------|---|----------|---------|---------|
| | Surface Dry | 6 Hours | 4 Hours | 2 Hours | 1 Hour |
| | Hard Dry | 16 Hours | 12 Hours | 8 Hours | 4 Hours |
| Overcoating Times | Minimum | 16 Hours | 12 Hours | 8 Hours | 4 Hours |
| | Maximum | * Consult Dacrylate Technical Service Department * | | | |

Application:

Site Application

Apply by brush or roller. (May be applied by spray in-shop, air-fed spray masks and extraction required.)

Apply at an approximate wet film thickness of 90 microns to achieve dft of 50 microns.

Graffiti Removal:

Graffiti, (e.g. aerosol sprays and felt-tip pens), can be removed using Dacrylate Marclean GP Remover. (Gel-form or in aerosols.) Surface should be rinsed with water immediately after removal of graffiti. (Please follow instructions on Marclean GP data sheet.)

Pot Life (at 20°C):

4 hours.

Mixing Ratio by Volume:

5 parts Base to 1 part Activator.

Clean-up:

Dacrylate Thinner R6.

Health and Safety:

Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.