



Paints Limited

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PRODUCT INFORMATION

Product Name	: Dacrylate Adhesion Promoter
Reference Number	: 150-462
Coating Type	: Aqueous emulsion.
Typical Uses	: As an adhesion promoter/primer for galvanised steel, zinc, aluminium, stainless steel, copper, bronze, etc. To be topcoated by 'solid' coloured topcoat paint systems.
Colours Available	: Green Translucent (Clear 150-474)
Recommended Dry Film Thickness	: 25 microns
Application Rate	: Apply at approximately 65 microns wet film thickness.
Theoretical Coverage	: 16m ² per litre at 25 microns.
Drying Time at 20°C (will vary with temperature, air movement, etc.)	: Touch Dry : 15 minutes Firm Dry : 20 minutes Overcoat : 1-2 hours
	Note : Drying times will vary depending ambient conditions.
Shelf Life	: 12 months or longer in unopened containers when stored under cover in good storage conditions
V.O.C. Level	: Less than 0.1g/litre.
Storage	: Under cover within a temperature range of 5°C to 32°C. Protect from frost.
Surface Preparation	: Degrease with suitable solvent or detergent water, to leave a clean, dry substrate.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

- Application Conditions** : Relative humidity less than 80%.
Temperature – above 5°C.
- Application** : Apply by brush or spray to an approximate wet film thickness of 65 microns, (up to 5% water may be added to aid application if required).
- Overcoating** : After 1-2 hours, surfaces treated with Adhesion Promoter can be overcoated with **ALL** types of paints, eg., epoxies, polyurethanes, vinyls, emulsions, alkyds, stoving enamels and powder coatings.
N.B. : Galvanised or zinc substrates *CANNOT* be overcoated with *alkyd-based* products.
- Clean Up** : Water.
- Limitations** : For cosmetic reasons, Dacrylate Adhesion Promoter is not suitable as a primer/adhesion promoter where a clear topcoat/lacquer is to be used.
- Health and Safety** : Please see relevant Health and Safety data sheet.

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